RESUN PARTS MANUFACTURE

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Hig	gh Efficient , Clean	and Green



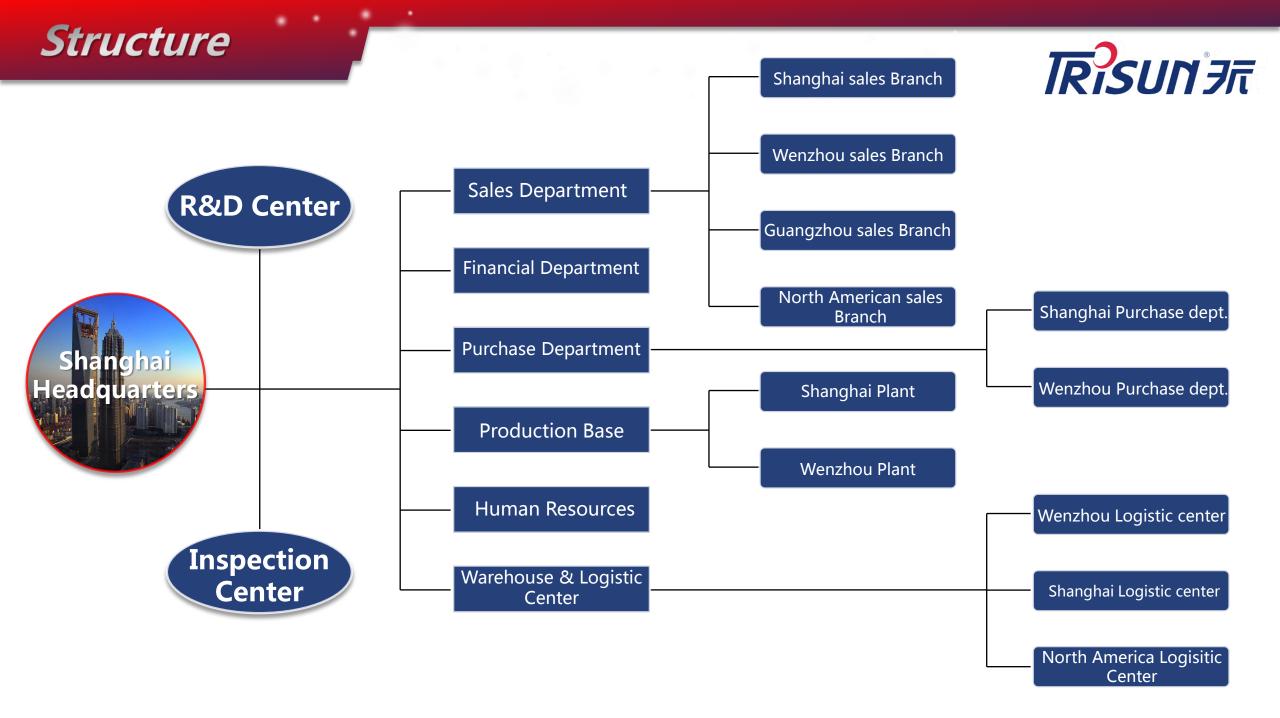
History

- 1998 Establish Wenzhou Trisun Seal Manufacture Co., Ltd.
- 1999 Pass IS09001:2000 Certificate
- 2002 Establish Shanghai Trisun Parts Manufacture Co., Ltd.
- 2003 Set up Guangzhou Sales Branch
- 2004 Pass TS14001:2004 Environment System Certificate
- 2005 Establish Shanghai Songjiang Plant and equip with the global famous Company
- 2006 Develop and manufacture the metal bellows and cartridge seals •





- 2008 Pass TS16949:2009 Certificate
 - 2009 Develop the high technology product dry gas seals
- 2010 Manufacture high-quality PPS impeller, and relocate Sales Headquarters to Lujiazui Financial Center
- 2011 The production ability of Wenzhou plant exceeded 1 million sets per month and Shanghai plant moved to the new building
- 2013 Pass FDA and WRAS Certificates, Establish North American Sales
 & Logistics Center
- 2014 Pass API Certificate for cartridge seals, and set up Shanghai R&D and Logistics Center
- 2016 Wenzhou new production building is completed



R&D base





Shanghai Trisun Production Base: 10000 m² and 50 employees

Wenzhou Trisun Production Base: 30000 m² and 170 employees



Overview

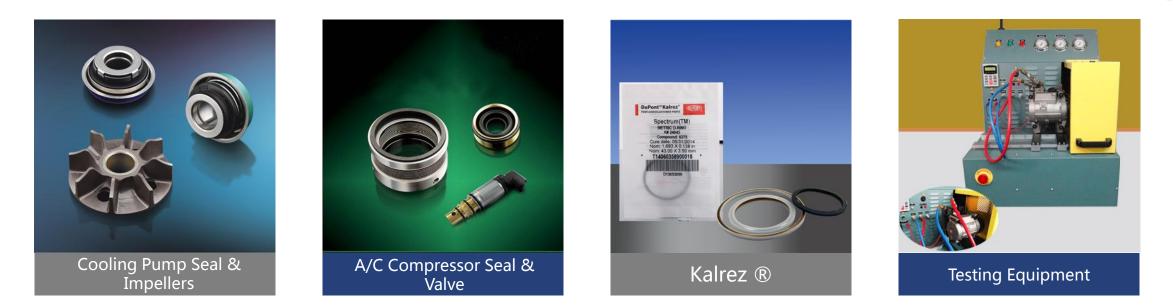




Products







Sales ratio



Auto Cooling Pump Seal (20%)



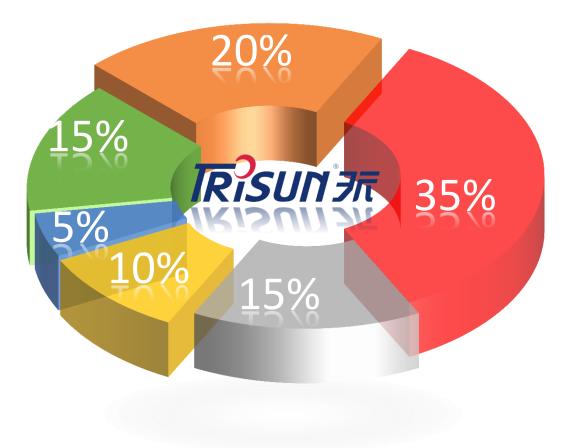
Single-Spring Mechanical seals(35%)

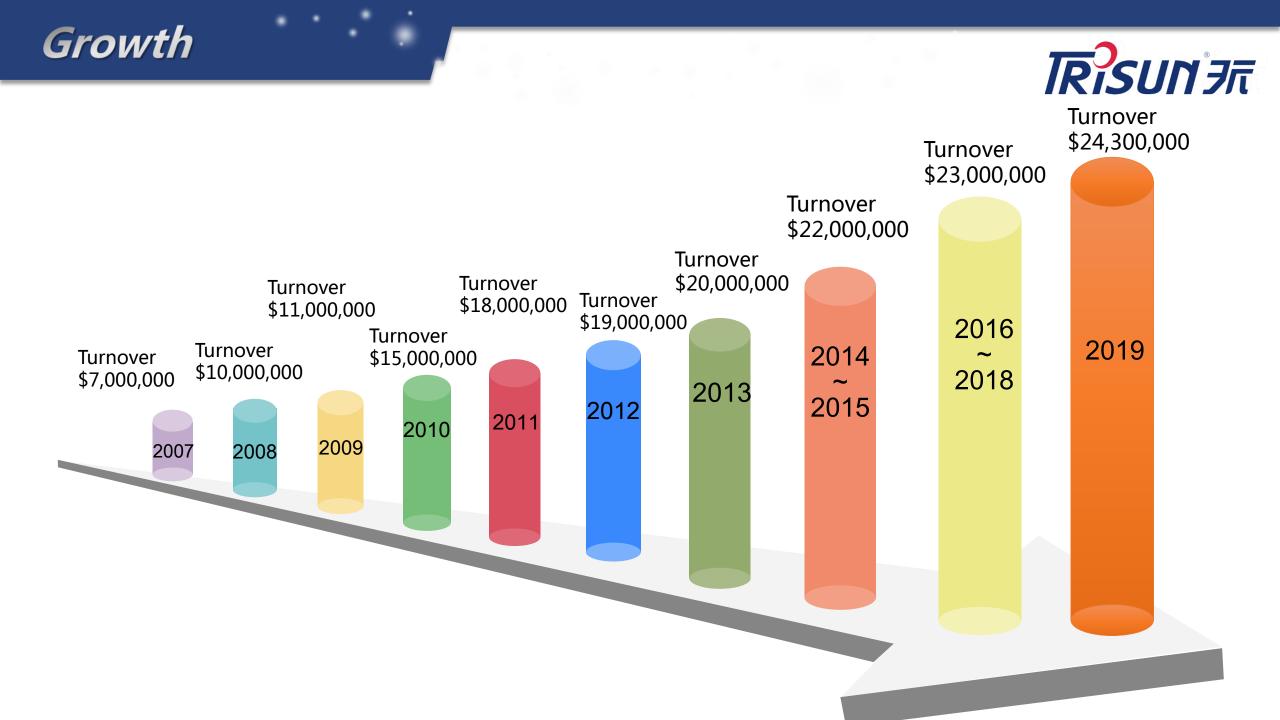
Metal Bellow Seal、Cartridge Seal、Dry Gas Seal (15%)

A/C Compressor Seal & Valve (10%)

Impeller and Nozzel(5%)

Test machine and other equipment (15%)







Turnove

• Annual Turnover : \$23,000,000

Company Scale

Total 270 employees 20 R&D personnel 20 Quality Checkers

3 Process Engineers20 Salesmen7 Purchasers

189 Workers5 Financial Staff6 administration Staff

Our Capacity

Mechanical seals : 10,000,000 pcs/Year Impellers : 2,000,000 Pcs/Year Control Valves : 300,000 Pcs/Year

Metal Bellows : 10,000 pcs/Year Cartridge Seals : 5,000 pcs/Year Thermosiphon Vessels : 5,000 pcs/Year





Certification









ISO9001

TS16949

ISO14001

Certification









FDA



WRAS













Auto cooling pump seal, dish-washing machine seal, sanitary pump seal



We assemble more than 7 million sets of seals annually, Product aims to OEM market. For sanitary industry, all the parts and material have FDA and WRAS certification, also meet to NSF standard. 100% passed static testing before shipment.









Compressor Test Bench



Seal Static leakage testing system



Vacuum Leakage Detector



Runout Detector

Inspection





Auto Control Valve Detector







Rubber Tensile Tester



Laboratory



3D Testing&Design Instrument

Report



CTI environment ROSH Testing Report

		松	测报台	Ę.			
		6.85	st Repo				
报告编号 Report No.		03080003E 03080003E			98 I 9	其 8 页 Page 1 of 8	
申请单位 Applicant	温州市天	成密封件制造有限 SEAL MANUFACT					
地 址 Address	浙江省温	州市瓯海区三溪工 NGHONG WEST	业区康宏西路29		AI,WENZHC	U,	
以下测试之 The followi behalf of th	ing sample(s	信息由申请者提供) and sample inform	并确认 nation was/wer	e submitted and	l identified b	s/on the	
样品名称 Sample Nar 样晶批号 Item/Lot No 样晶颜色 Color 材料名称 Material 供应商 Supplier		三元之内棟設 EPDM Rubber 000161PWPC-4 回色 Black EPDM EPDM QS5 QS5					
样品接收E Sample Rec 样品检测E	eived Date	2015.06.19 Jun. 19, 2015 2015.06.19-2015	06.26				
	sted	Jun. 19, 2015 to J 根据客户要求, 你Cr(VI), 客谈 (DBP, BBP, DEF As specified by cl Hexavalent Chron Polybrominated I DIBP) in the sub- 请参见 1 dt(s) Please re	对所提交样品。 联苯(PBBs), 多 IP, DIBP)进行测 lient, to test Lead mium(Cr(VI)), P Diphenyl Ethers(I mitted sample(s).	お」二米州(PBD (近た, I (Pb), Cadmiun olybrominated E PBDEs), Phthale ing page(s).	Es), 包米二 (Cd), Mercu Siphenyl(PBB	PMRMI ry (Hg), s) .	
E H2 Tested b CT CT NBD	101	Pring Jing E Milao Wei Miao wed Signatory		审 Reviewed by 日 期 Date	No	2harg 0626 R138203817	



CTI 华测检测 检测报告 **Test Report** 第1页 共8页 Page 1 of 8 报告编号 FCL03H003 Report No. ECL03H003080001 申请单位 温州市天成密封件制造有限公司 TRISUN SEAL MANUFACTURE CO.,LTD. Applicant 地 址 Address 浙江省温州市底海区三溪工业区康宝西路29号 NO.29,KANGHONG WEST ROAD SANXIIND ZONE OUHAI, WENZHOU 以下测试之样品及样品信息由申请者提供并确认 The following sample(behalf of the client 样品名称 Sample Name NBR Rubber 样品批号 N004EA Item/Lot No. N004EA 样品颜色 Celor 材料名称 Black NBR NBR O55 Material 供应商 Supplier 055 样品接收日期 Sample Received Date 2015.06.19 Jun. 19, 2015 样品检测日期 Testing Period 2015.06 19-2015.05 26 un. 19, 2015 to Jun. 26, 2015 检测要求 根据客户要求,对所提交样品中的销(Ph),错(Ch,汞(He),六 Witter P. Scale, Annuel Certain Print Test Requester exavalent Chromium(Cr(VI)), Polyb ated Binhenvl/PBB olybrominated Diphenyl Ethers(PBDEs), Phthalates(DBP, BBP, DEHF DIRP) in the submitted sample(s) 检测依据/检测结果 请参见下页。 Test Method/Test Result(s) Please refer to the fo 主校 Xiang ging Jing 审核 - Thank Reviewed by EI IN We Mias 2015.06.26 Date (CTI) Wei Miao Approved Signatory No. R13820381 的银行来们能会组 前江省宁波市高新区创展第750号3987-8楼 @ 400-STRE.



EPDM

NBR

AUTO COOLING PUMP SEAL Silicon Glues Report

	Precisely Right.
Test Report No.: 01541	23551a 010 Pap 1 of 6
Client:	SHANGHAI TRISUN PARTS MANUFACTURE CO., LTD
	Room 05-06. 18th Floor. Hongla Building. No 388 Fushan Rd.Pudong, Shangha China. 021-58263145, 58255541.
Test item(s):	Hot pressing Carbon (CA)
Identification / Model No(s):	TS2015-04
Sample Receiving date:	2015-09-22
Testing Period:	2015-09-22 to 2015-09-29
Test specification:	Test conclusion:
Selected test(s) by client:	
-Specific Release of Metals	PASS
Other Information: Selected test condition(s) by d	For detailed ascells picture phases lers, new to last page
	ient. refer to last page
Selected test condition(s) by d	ient. refer to last page
Selected test condition(s) by d For and on behalf of TÜV Rh 2015-10-00	ent. vehr is last jurger anteand (thangtas) Ca., List. Size: P.O. S.J.A. Size: P.O. S.J.A.
Selected test condition(s) by d For and on behalt of TÜV Re 2015-10-09 Date	eers, verkers is last jarger anseard (Shanghal) Ca, LM. Sive Poset Posterial Expert Name / Parton
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Carbon



Stainless Steel SS316



Ceramic



VITON

Europe Food Industry TUV EU1935



Silicon Carbide

		Precisely Right.
Test Report No.: 01541	123551a1 003	Page 1 of
Client:	SHANCHAI TRISUN PARTS MAN	FACTURE CO.,LTD
	Room 05-06, 16th Floor, Hongia Bi China, 021 (58053145, 58355541.	ilding, No.388 Fushan Rd.Pudong, Shanghi
Test item(s):	NBR Rubber	
identification / Model No(s):	NB003P-13PWRC	
Sample Receiving date:	2015-11-05	
Testing Period:	2015-11-06 to 2015-11-18	
Test specification:		Test conclusion:
Selected test(s) by client:		
-Global Migration from Rubber		PASS
Specific Migration of Primary	Aromatic Amines from Rubber	PASS
Other Information Selected test condition(s) by c	lert.	For detailed sample picture please refer to last page
		For detailed sample picture please refer to least page
Selected test condition(s) by c		Par detailed sample picture plane refer to fait page
Selected test condition(s) by o For and on behalf of TÜV Re 2015-11-19	neinland (Shanghai) Co., Liel Siren Po SKA Sven Posset (Technical Expert	Par databat sample picture pinase aster to last page
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NBR

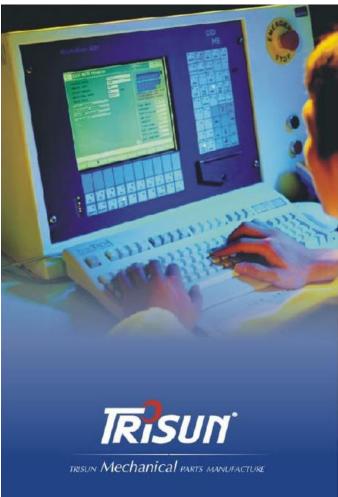
Producta		TÜVRheinland
	4	Precisely Right.
Test Report No.: 01541	123551a 004	Page 1 o
Client:	SHANGHAI TRISUN PARTS MANUFA	CTURE CO.,LTD
	Room 05-06. 18th Floor, Hongia Buildin Dhina. 021-56353145, 58355541.	ng, No.388 Fushan Rd.Pudong, Shangh
Test item(s):	Statesa Steel \$5304	
Identification / Model No(s):	T52015-06	
Sample Receiving date:	2015-09-22	
Teating Period:	2015-09-02 to 2015-09-29	
Test specification:		Test conclusion:
Selected test(s) by client:		
-Specific Release of Metals S	ligen Carbide (SIC)	PASS
OVer information Selected set condition(1) by co	lort.	
		For detailed sample picture please
Selected test condition(s) by c		For detailed sample picture please
Selected test condition(s) by c For and on behalf of TÜY R 2015-10-09	winiand (Shanghai) Co., Let. Sue., Postki Swen Posset (Technical Expert	For detailed sample picture please
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Existent test condition(s) by c For and on behalf of TÜY Re <u>2015-10-08</u> <u>Oute</u> The stranger related to the second so the The stranger related to the second so the	sentand (Shanghai) Co., List. Siven Posset / Software Name / Poston	For detailed sample picture pieces near to lear page

Stainless Steel SS304



Graphite

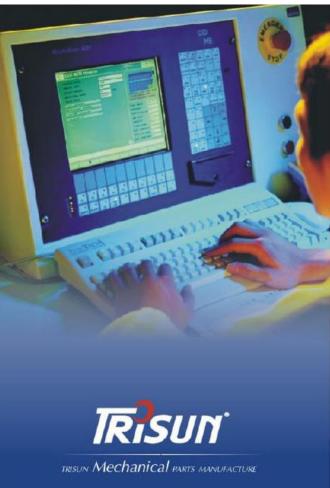




Report

SGS Environmental Tests





Test Report	No. SHAEC1313274203	Date: 15 Jul 2013	Page 1 of 5
	MANUFACTURE CO.LTD. ROAD,SANKIND.ZONE,OUHAI WEN	ZHOU CITY ZHEJIANG	PROVINCE
The following sample(s) wi	s/were submitted and identified on beha	alf of the clients as : Cera	mic
SGS Job No. :	SP13-019651 - SH		
Model No. :	Rotary Ring		
Material No. :	AL203		
Date of Sample Received :	08 Jul 2013		
Testing Period :	08 Jul 2013 - 15 Jul 2013		
Test Requested :	Selected test(s) as requested by cli-	int.	
Test Method :	Please refer to next page(s).		
Test Results :	Please refer to next page(s).		
Conclusion :	Based on the performed tests on su Mercury, Cadmium, Hexavalent che Polytrominated diphenyl ethers. (PE Directive 201185/EU Annex II; reca	omium, Polybrominated 8 IDE) comply with the limit	siphenyls (PBB),
Signed for and on behalf of SG8-CSTC LM.			
SGS-CSTC LM			
SGS-CSTC LM.			

SHA13-132742 (CE)

No. SHAEC1313274201 Date: 15 Jul 2013

SGS

WENZHOU TRISUN SEAL MANUFACTURE CO.,LTD HONG WEST ROAD SANKIND ZONE OUHA

SP13-019651 - SH Rotary Ring SIC

08 Jul 2013 08 Jul 2013 - 15 Jul 2013

Selected test(s) as requeste Please refer to next page(s) Please refer to next papels

SHA13-132742 (SIC)

Test Report

905 Job No. SGS Job No. 1 Model No. 1 Date of Sample Received 1 Testing Period 1 Test Requested 1 Test Method 1 Test Results 1

> Signed for and on be SGS-CSTC Ltd. A For



SHA13-132742(EPDM)

	No. SHAEC1400829201	Date: 18 Jan 2014	Page 1 d
WENZHOU TRISUN SEAL II NO.29 KANGHONG WEST I	IANUFACTURE CO. LTD IOAD.SANXILND.ZONE.OUHAI WEP	REHOU CITY, ZHEJIANG P	OVINCE
	were submitted and identified on beh	alf of the clients as : Silicon	e rubber
SGS Job No. :	SP14-001054 - SH		
Model No. :	Mechanical Seal Bellows&Oup Gas	kar Series	
Material No. :	SIR		
Date of Sample Received :	14 Jan 2014		
Testing Period :	14 Jan 2014 - 18 Jan 2014		
Test Requested :	Selected test(s) as requested by cli-	ant.	
Test Method :	Please refer to next page(s).		
Test Results :	Please refer to next page(s).		
Signed for and on behalf of SGS-CSTC Ltd.			
Bigned for and on behalf of SGS-CSTC List M.p.M.g. M.a.			
SGS-CSTC LM.			
SGS-CSTC LM.	_		
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Many Ma	_		
Marry Ma	_		
Marry Ma	-		
Marry Ma	-		
Marry Ma	-		
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SHA14-008292 (PS) _____



SHA13-132742 (MK)



SHA14-008303(PAHS) _____





NBR SVHC (163)





Technology



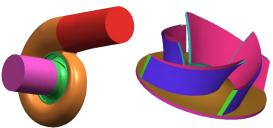
 Our R & D team members : PhD supervisor:1 person , PhD: 3 persons, Senior engineer:2 persons,
 5 years working experience engineer(fluid industry, polymer materials): 6 persons

Research & Development

- Impeller hydraulic model design of centrifugal pump, mixed-flow pump, axial flow pump and other special pump.
- Performance optimization of all types of turbine and pump
- Flow field numerical simulation and performance prediction of fluid machinery

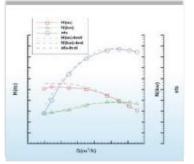
Project Performance

- (National "South-to-North water diversion" project)
- Chemical axial pump's numerical analyze and optimization
- (National Natural Science Foundation)
- Chemical axial pump's numerical simulation and performance and prediction (One domestic famous pump factorys project)
- The Research & develop of the centrifugal pump with inlet guide vane.
- Centrifugal pump' s cavitation performance prediction.







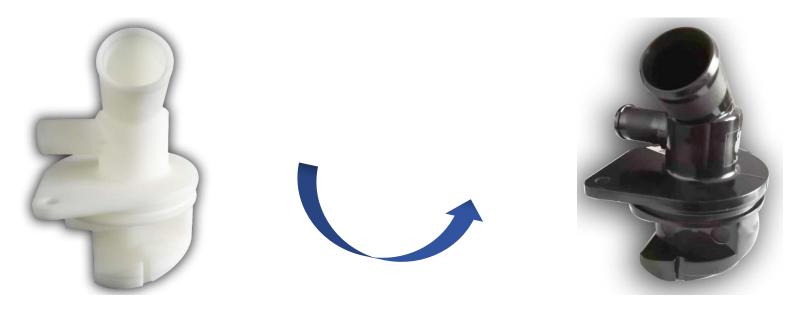






3D Printing applied in the tooling design and new products development

• We use 3D printing technology in industrial product design and development process (such as pump housing, thermostat, pulley, impeller, etc.). Designers can use this method to quickly convert the computer graphics to physical model in order to improve the accuracy of design and shorten the product development cycle.



Nozzel Prototype by 3D printing

Final Products by Tooling

Dry Gas Seal

State-of-the-art Technology

• Through computer numerical simulation, we obtain accurate parameters of mechanical and thermodynamic properties to design outstanding, stable and reliable dry gas seals.

Advanced Processing Techniques

• The high-performance laser equipment can process all kinds of dynamic pressure grooves on the surfaces of the different material rings

Abundant Product Models

• The product range covers pump seals, compressor seals and agitator seals. Besides our standard product models, we can also provide special design according to customers requirements.

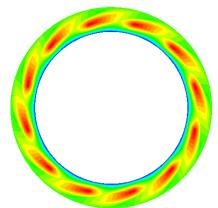
The First-class R&D Team

• R&D team is composed of Masters and PHD. Meanwhile , we have close cooperation with famous universities and institutions.









Wave spring



Monolithic wave spring (Divided into open type and lap-type)



Multilayer standard wave spring (Divided into standard type and flat-head-type)

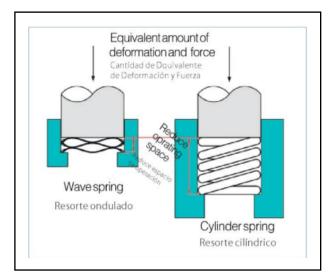


Multilayer superposition wave spring

Material	Non-proportional extension strength Rp0.2/Mpa	Tensilestrength Rm/Mpa	Elongation after fractureA(%)	Section shrinkageZ(%)	Hardness		
	aliciente 1858	1		L	HBW	HRB	HV
		\geq			\$		
SUS304	205	520	40	60	187	90	200
SUS316	205	520	40	60	187	90	200
SUS631(17-7PH)	1030	1230	4	10	388		













DuPont-Kalrez FFKM and Spring Energized Seal



Kalrez®





Dupont-Kalrez, FFKM

Spring energized seal

Customer

TRISUN JR

		SAIC	CZ)	770
河南西峡汽车 水泵股份有限公司	—汽富美汽车零部件 有限公司(辽泵)	上海乾通汽车 附件有限公司	南京南汽金鼎汽车 零部件有限公司	洛拖集团 (中国一拖集团有限公司)
KIA	25 C			(威)®
韩国 KIA(起亚) OEM 配套	伊朗标致 OEM 配套	南非大众	河北宏业机械股份有限公司 泊头宏扬调业分公司	北京京威
SANDEN	SSA	S	HANBELL	SDK
美国三电	中国上海三电	广州动源 压缩机有限公司	汉钟精机股份有限公司	上海甘森利汽车配件有限公司



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意大利富士豪制冷压缩机

Customer











• 80% products are exported to more than 60 countries all over the world !

Information



Brazil-AUTOMEC



Guang Zhou-Canton Fair



Germany-ACHEMA



Guang Zhou-Canton Fair





Beijing-ACHEMA



Italy-EIMA show

Information





USA-WEFTEC



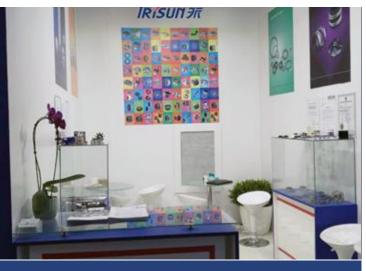
Shanghai - FLOWTECH



Shanghai - CIAAR



Shanghai - CIAPE



Turkey - ISK-SODEX

TRISUN PARTS MANUFACTURE

Add: Room 3006,Sino-Life Tower,No 707 Zhangyang Rd,Pudong Shanghai China. Tel: 0086-21-58355541 58353145 50102677 Fax:0086-21-58353141 http//www.trisunltd.com

